

Form 2933w

(1045)

Printed in U. S. A.

LIST OF PARTS



MACHINE No. 17w15

THE SINGER MANUFACTURING COMPANY

X3C 1

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INDEX

	Page
Accessories.....	14
Bobbin Winder.....	14
Foot Lifter.....	15
Machine No.17w15.....	5
Numerical List of Parts.....	17

INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.
- J. Nickel Plated only.
- R. Merlized.
- X. Black Oxide.
- XC. Hardened and Black Oxide.
- Y. Black Nickel only.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:

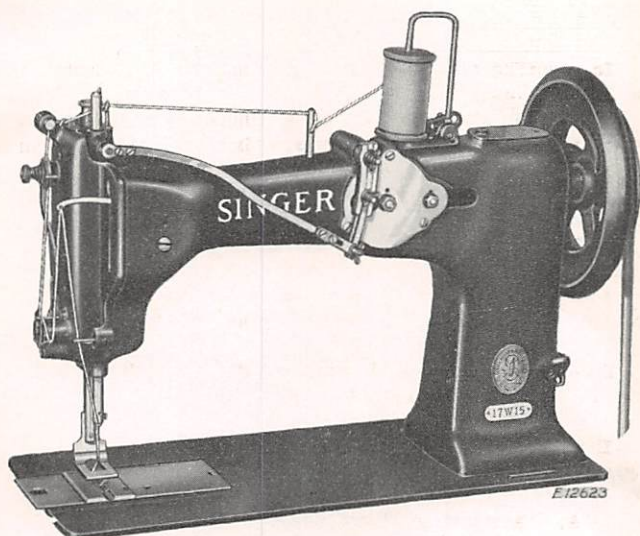
200001 to 201500 and 350001 to 351500 are Screw Numbers.
201501 to 201800 and 351501 to 351800 are Nut Numbers.
201801 to 202000 and 351801 to 352000 are Roller Numbers.
202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished when repairs are made at the factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 17w15

FOR TACKING THE ENDS OF ROPE AND
ELECTRIC LAMP CORDS

MAKES TWO STITCH TACK, LENGTH OF TACK
IS CONTROLLED BY THE OPERATOR

No.	Plate	Name
*234664	-----	Arm with 200431C, 202036 and 234665
204163	12869	" Cap
200278H	12869	" " Screw
202248	12869	" " Washer
204235	12876	" Position Pin (2)
200010E	12876	" Screw (3)
202005	12876	" " Washer (3)
206112	12869	" Shaft
234665	12869	" " Bushing (front)
200431C	12869	" " Position Screw
204706	12869	" Connection with four 200054E (2)
200054E	12869	Arm Shaft Connection Screw
215672	12869	Balance Wheel, 7 in.diam., (belt groove 4-3/4 in.diam.) with 200335C and 200338C

PARTS FOR MACHINE NO. 17w15

No.	Plate	Name
200926H	12869	Balance Wheel Adjusting Screw
200338C	12869	" " Position Screw
200335C	12869	" " Set Screw
*204872	-----	Bed with 203376, 204245, 204393 and two 200516E
202258	12876	Bed Hinge Connection (2)
200570E	12876	" " " Screw (4)
206105	12876	" Slide (back)
204739	12876	" " (front)
204178	12871	Bobbin
208384	12871	" Case (solid center bearing) with 204181
204181	12871	Bobbin Case Position Finger
204182	12871	" " Tension Spring
200598C	12871	" " " " Regulating Screw
200592C	12871	Bobbin Case Tension Spring Screw
208385	12871	Bobbin Case complete, Nos. 200592C, 200598C, 204182 and 208384
206626	12873	Face Plate with 200366H, 200368H, 202087, 202090, 204185, 204281, 204730 and three 200397H
200053C	12873	Face Plate Screw
204185	12873	" " Thread Guide
200397H	12873	" " " " Set Screw
206627	12873	Face Plate complete, Nos. 200286F, 200577XC, 201527E, 204059, 204731, 204795, 204934, 206007, 206626 and 206639
204875	12870	Feed Bar with 204189
206594	12870	" " 204875 with 200214E, 201525E and 204877
200214E	12870	Feed Bar Hinge Screw
201525E	12870	" " " " Nut
204188	12870	" " Spring
204189	12870	" " " Hook
234656	12877	" Dog
200106E	12877	" " Screw (2)
206015	12872	" Driving Cam with 200378C and 200437C
206079	12872	Feed Driving Cam Fork Lever with 204293 and 204928
204193	12870	Feed Driving Cam Fork Lever Connection with 200668C and 201525E
204194	12872	Feed Driving Cam Fork Lever Connection Clamp with 200031F
200031F	12872	Feed Driving Cam Fork Lever Connection Clamp Pinch Screw
200668C	12870	Feed Driving Cam Fork Lever Connection Clamp Screw Stud
201525E	12870	Feed Driving Cam Fork Lever Connection Clamp Screw Stud Nut
200002E	12870	Feed Driving Cam Fork Lever Connection Hinge Screw
201522E	12870	Feed Driving Cam Fork Lever Connection Hinge Screw Nut

PARTS FOR MACHINE NO. 17w15

7

No.	Plate	Name
*204928	-----	Feed Driving Cam Fork Lever Shaft
204197	12872	" " " " " " Collar with 200113F
200113F	12872	Feed Driving Cam Fork Lever Shaft Collar Set Screw
204293	12872	Feed Driving Cam Fork Lever Shaft Position Pin
204968	12872	Feed Driving Cam Fork Lever Shaft Sleeve (split)
200043C	12872	Feed Driving Cam Fork Lever Shaft Sleeve Set Screw
201524E	12872	Feed Driving Cam Fork Lever Shaft Sleeve Set Screw Nut
206080	12872	Feed Driving Cam Fork Lever complete, Nos.204194 and 206079
200437C	12872	Feed Driving Cam Position Screw
200378C	12872	" " " Set Screw
204294	12870	" " Rock Shaft
206555	12870	" " " " 204294 with 200002E,201522E and 204193
202305	12870	Feed Driving Rock Shaft Center (2)
200043C	12870	" " " " " Set Screw (2)
204877	12870	Feed Driving Rock Shaft Crank with 204189 (on right side) and two 200383C
200383C	12870	Feed Driving Rock Shaft Crank Set Screw
206016	12872	Feed Lifting Cam Crank with 200335C, 200431C,200669C and 201530E
200431C	12872	Feed Lifting Cam Crank Position Screw
200335C	12872	" " " " Set Screw
204202	12870	" " " Fork with 200027E
200027E	12870	" " " Pinch Screw
204878	12870	" " Rock Shaft with 204264
204503	12870	" " " " 204878 with 201343D and 204204
202305	12870	Feed Lifting Rock Shaft Center (2)
200043C	12870	" " " " " Set Screw (2)
204204	12870	Feed Lifting Rock Shaft Slide Block
201343D	12870	" " " " " " Hinge Screw
204264	12870	Feed Lifting Rock Shaft Slide Block Position Pin
204206	12869	Feed Regulating Handle
204713	12869	" " " " 204206 with 200098F,202622,204208,204209,204213, 204714 and 204925
204208	12869	Feed Regulating Handle Adjustable Stop
200098F	12869	" " " " " " Screw
204925	12869	Feed Regulating Handle Adjustable Stop Screw Washer
204209	12869	Feed Regulating Handle Position Pin
204714	12869	" " " " Shaft
204211	12869	" " " " Crank with 200098F

PARTS FOR MACHINE NO. 17w15

No.	Plate	Name
204212	12869	Feed Regulating Handle Shaft Crank Link
200271E	12869	Feed Regulating Handle Shaft Crank Link Hinge Screw (lower)
200291E	12869	Feed Regulating Handle Shaft Crank Link Hinge Screw (upper)
200098F	12869	Feed Regulating Handle Shaft Crank Set Screw
204213	12869	Feed Regulating Handle Shaft Sleeve (split)
200362C	12869	Feed Regulating Handle Shaft Sleeve Set Screw
202622	12869	Feed Regulating Handle Shaft Sleeve Washer
202036	12869	Feed Regulating Handle Stop Pin
204715	12869	Feed Regulating Handle complete, Nos. 200291E, 204211, 204212 and 204713
206638	12876	Foot Lifter Lifting Lever
200262H	12876	" " " " Hinge Screw
227569	12876	" " " " Rod with 202302
204126	12876	Foot Lifter Lifting Lever Rod Clamp with two 200530C
227316	12876	Foot Lifter Lifting Lever Rod Clamp Hook
227576	12876	Foot Lifter Lifting Lever Rod Clamp Hook 227316 with 204126
200530C	12876	Foot Lifter Lifting Lever Rod Clamp Set Screw
202302	12876	Foot Lifter Lifting Lever Rod Cotter Pin
206628	12876	Foot Lifter Lifting Lever Rod Spring
227227	12876	" " " " " "
		Collar with 200113F
200113F	12876	Foot Lifter Lifting Lever Rod Spring Collar Set Screw
206640	12876	Foot Lifter Lifting Lever complete, Nos. 200262H, 206628, 206638, 227227, 227569 and 227576
204935	12871	Hook (sewing) with 204217
204217	12871	" Bobbin Case Stud
204936	12871	" Bracket with 200379C, two 200380C and three 204234
204937	12871	Hook Bracket 204936 with 204941
204938	12871	" " 204937 with 204224, 204225, 204539, 204942, two each 204223 and 204231
200379C	12871	Hook Bracket Adjusting Screw (lower)
200380C	12871	" " " " (upper)
204539	12871	" " Bobbin Case Stop (hinged)
204223	12871	" " " " Hinge Pin
204224	12871	" " " " Latch
204223	12871	" " " " " Hinge Pin
204225	12871	Hook Bracket Bobbin Case Stop Latch Spring
200085C	12871	Hook Bracket Screw (2)

No.	Plate	Name
204939	12871	Hook Bracket complete, Nos. 204935 and 204938
234660	12871	Hook Driver with 204242 and 204243
204885	12872	" " Bevel Gear, 25 teeth with two 200348C
200348C	12872	Hook Driver Bevel Gear Set Screw
208246	12872	" " Crank
204240	12872	" " " 208246 with 200378C, 200662C, 201530E and two 200348C
204241	12872	Hook Driver Crank Link
200669C	12872	" " " " Stud
201530E	12872	" " " " Nut
200348C	12872	" " " Set Screw (long)
200378C	12872	" " " " (short)
200662C	12872	" " " Stud
201530E	12872	" " " " Nut
204243	12871	" " Pin
204242	12871	" " Washer
204887	12872	" Driving Bevel Gear (intermediate) 24 teeth
204888	12872	Hook Driving Bevel Gear (intermediate) Bracket
206078	12872	Hook Driving Bevel Gear (intermediate) Bracket 204888 with 200772C, 201516E and 204887
200041E	12872	Hook Driving Bevel Gear (intermediate) Bracket Screw (2)
200772C	12872	Hook Driving Bevel Gear (intermediate) Bracket Screw Stud
201516E	12872	Hook Driving Bevel Gear (intermediate) Bracket Screw Stud Nut
204890	12872	Hook Driving Bevel Gear (intermediate) Oil Guard
200113F	12872	Hook Driving Bevel Gear (intermediate) Oil Guard Screw (2)
204886	12872	Hook Driving Bevel Gear Shaft, 25 teeth
204393	12872	" " " " " Bushing
204891	12872	" " Shaft
204245	12872	" " " Bearing
202126	12872	" " " " Position Pin
200516E	12872	" " " " Screw (2)
204246	12872	" " " Collar with two 200383C
200383C	12872	" " " " Set Screw
204941	12871	" Race .156 in. thick, 1.906 in. diam.
204942	12871	" " Cap (iron)
204230	12871	" " " Spring
204231	12871	" " " " 204230 with 200792E
200792E	12871	" " " " Screw
204234	12871	" " Position Pin
204716	12874	Needle Bar (hollow) with 200125F, 200175D and 204250
206023	12874	Needle Bar Connecting Link
206028	12874	" " " " Guard
200577XC	12874	" " " " " Screw
200237C	12874	Needle Bar Connecting Link Hinge Screw Stud

No.	Plate	Name
200346C	12874	Needle Bar Connecting Link Hinge Screw Stud Set Screw
204479	12874	Needle Bar Connecting Link Hinge Screw Stud Set Screw Packing (brass)
234666	12874	Needle Bar Connecting Stud with two 200387C
200387C	12874	Needle Bar Connecting Stud Set Screw
206633	12874	" " Frame
206173	12874	" " " Cam Gear, 72 teeth
206128	12874	" " " " " Cover
206174	12874	" " " " " " 206128 with 200062H, 200102E, 200778H, 200813H, 201517H, 201520H, 206131, 206133, 206134 and 206173
206175	-----	Needle Bar Frame Cam Gear Cover com- plete, Nos. 206126 and 206174
200574B	12874	Needle Bar Frame Cam Gear Cover Screw (3)
200778H	12874	Needle Bar Frame Cam Gear Eccentric Screw Stud
201517H	12874	Needle Bar Frame Cam Gear Eccentric Screw Stud Nut
206134	12874	Needle Bar Frame Cam Gear Eccentric Screw Stud Washer
*206130	-----	Needle Bar Frame Cam Gear Intermediate Pinion, 18 teeth
206131	12874	Needle Bar Frame Cam Gear Intermediate Pinion 206130 with 206132
*206132	-----	Needle Bar Frame Cam Gear Intermediate Pinion Bevel Gear, 20 teeth
200813H	12874	Needle Bar Frame Cam Gear Intermediate Pinion Screw Stud
201520H	12874	Needle Bar Frame Cam Gear Intermediate Pinion Screw Stud Nut
206133	12874	Needle Bar Frame Cam Gear Intermediate Pinion Screw Stud Washer
200102E	12874	Needle Bar Frame Cam Gear Intermediate Pinion Stop Screw
200062H	12874	Needle Bar Frame Cam Gear Stop Screw
221563	12869	" " " Driving Bevel Pinion (steel)
206126	12869	Needle Bar Frame Driving Bevel Pinion 221563 with two 200383C
200383C	12869	Needle Bar Frame Driving Bevel Pinion Set Screw
234668	12874	Needle Bar Frame Pitman with 200741C, 201531E, 204921 and two 200110B
200741C	12874	Needle Bar Frame Pitman Ball Screw
*204921	-----	" " " " " " Cap
200110B	12874	" " " " " " " Screw
201531E	12874	Needle Bar Frame Pitman Ball Screw Nut
204922	12874	" " " " " Connection (adjustable)
204841	12874	Needle Bar Frame Pitman Connection 204922 with 204923

PARTS FOR MACHINE NO. 17w15

11

No.	Plate	Name
234669	12874	Needle Bar Frame Pitman Connection 204841 with 204924, 234668 and two 200110B
204923	12874	Needle Bar Frame Pitman Connection Bearing
200110B	12874	Needle Bar Frame Pitman Connection Screw
204924	12874	Needle Bar Frame Pitman Connection Screw Washer
200791E	12874	Needle Bar Frame Pitman Connection Slide Screw
202108	12874	Needle Bar Frame Pitman Connection Slide Stop Pin
228026	12874	Needle Bar Frame Pitman Connection Slide Washer
201581B	12874	Needle Bar Frame Pitman Connection Slide Wing Nut
234667	12874	Needle Bar Frame Regulator with 201809, 202090, 202108 and 204928
201816	12874	Needle Bar Frame Regulator Roller
201809	12874	" " " " " 201816 with 202556
202556	12874	Needle Bar Frame Regulator Roller Stud
*204928	-----	" " " " Shaft
202574	12874	" " " " Collar with 200380C
200380C	12874	Needle Bar Frame Regulator Shaft Collar Set Screw
202090	12874	Needle Bar Frame Regulator Shaft Pin
200409C	12874	" " " Screw Center (lower or upper)
201517E	12874	Needle Bar Frame Screw Center Nut (lower or upper)
204250	12874	Needle Bar Thread Guide
200175D	12874	" " " " Screw
200125F	12874	" Set Screw
204718	12875	Presser Bar (hollow) with 200074F
204719	12875	" " " Lifter
200550C	12875	" " " Hinge Screw
206635	12875	" " " Lifting Bracket with 200175E, 200198D, 200387C, 201822 and 206636
206636	12875	Presser Bar Lifting Bracket Plate
200175E	12875	" " " " " Screw
207904	12875	" " " " Position Guide
200362C	12875	Presser Bar Lifting Bracket Position Guide Set Screw
201822	12875	Presser Bar Lifting Bracket Roller
200198D	12875	" " " " " Screw
200387C	12875	" " " " Set Screw
204327	12875	" " " Packing Washer (felt)
200504E	12875	" " " Screw Bushing (lower)
204721	12875	" " " Spring
200491H	12875	" " " Thumb Screw (pressure regulating)

No.	Plate	Name
234658	12877	Presser Foot
200074F	12875	" " Screw
202068	12869	Spool Holder Base
200575H	12869	" " " Screw
204296	12869	" " Wire
280079H	12869	" " " Hinge Screw
204297	12869	Spool Holder complete, Nos. 200079H, 202068 and 204296
206643	12874	Take-up Cam
206030	12874	" " 206643 with 200237C, 200335C 200346C, 200383C, 200430C, 204479, 206023, 206028 and two 200577XC
200430C	12874	Take-up Cam Position Screw
200383C	12874	" " " " Check Screw
200335C	12874	" " Set Screw
234661	12874	" Lever
234662	12874	" " 234661 with 204723
204723	12874	" " Bearing with 204264
204264	12874	" " " Position Pin
200042F	12874	" " " Screw
201816	12874	" " Roller
234663	12874	Take-up Lever complete, Nos. 200042F, 201816 and 234662
244048	12873	Tension Disc
202090	12873	" " Position Pin
206007	12873	" Release Lever
200286F	12873	" " " Hinge Screw
201527E	12873	" " " " " Nut
204934	12873	" " " " " Washer
200650F	12875	" " " Switch Back Screw
		Stud
204987	12875	Tension Release Lever Switch Back Screw Stud Bracket
204988	12875	Tension Release Lever Switch Back Screw Stud Bracket 204987 with 200650F and 201525E
201525E	12875	Tension Release Lever Switch Back Screw Stud Nut
202407	12873	Tension Spring
200632H	12873	" Stud
200397H	12873	" " Set Screw
201572H	12873	" Thumb Nut
204271	12873	" Washer
206639	12873	Tension complete, Nos. 200632H, 201572H, 202407, 204271 and two 244048
204274	12873	Thread Controller Plate
200577XC	12873	" " " Screw
202098	12873	" " Roller
204275	12873	" " " Guard
202084	12873	" " " " Washer
200300C	12873	" " " Screw
204726	12873	" " Spring
204333	12873	" " " Guard
200581H	12873	" " " " Screw
202087	12873	" " " Stop
204795	12873	" " " Stud with 204925

PARTS FOR MACHINE NO. 17w15

13

No.	Plate	Name
200366H	12873	Thread Controller Spring Stud Set Screw
204925	12873	Thread Controller Spring Stud Washer
204730	12873	" " Thread Guard
200397H	12873	" " " " Screw
205987	12873	Thread Controller complete, Nos. 200300C, 200581H, 202084, 202098, 204274, 204275 and 204333
204731	12873	Thread Controller and Spring complete, Nos. 204726 and 205987
202412	12869	Thread Guide
204459	12869	" "
204281	12873	" Retainer Guide Wire
202091	12873	" " Sleeve
202092	12873	" " Spring
204058	12873	" " Stud
200368H	12873	" " " Set Screw
204059	12873	Thread Retainer complete, Nos. 202091, 202092 and 204058
234659	12877	Throat Plate, 38 needle hole, for needle sizes 23 and 24
203376	12877	Throat Plate Position Pin
200577XC	12877	" " Screw

ACCESSORIES

No.	Plate	Name
204178	12871	Bobbin (5)
225497	17620	" Case Screw Driver
134 x 1	-----	Needles, six, size 24
228218	17584	Drip Pan with four 3/4 in. wire nails
41400	17620	Machine Rest Pin (wood)
120342	17620	Oiler (copper plated) with 120343
120343	17620	" Spout (3-1/2 in. long)
225498	17620	Screw Driver (7-1/4 in. long)
225554	17620	Wrench (steel)

BOBBIN WINDER (SWINGING AUTOMATIC, RIGHT HAND)

259428	16615	Brake (leather)
259429	16615	" Clamp
200113F	16615	" " Screw
225453	16615	Frame with 202277 and 259660
225454	16615	" Hinge Pin
202277	16615	" Oil Packing (wick)
259660	16615	" " Well Washer
225455	16615	" Spring
225456	16615	" " Plunger
225368	16615	Pulley with 200380C
200380C	16615	" Set Screw
225381	16615	Spindle
225444	16615	Stop Latch
200056E	16615	" " Screw
225458	16615	" " Thumb Lever
225459	16615	" " " " Hinge Stud
225459	16615	" " " " Joint Stud
202478	16615	" " Trip Lever
200299H	16615	" " " " Hinge Screw
225461	16615	Tension Bracket with 201499H
200082D	16615	" " " Screw
228026	16615	" " " Washer
2102	16615	" Disc
13710	16615	" Spring
201499H	16615	" Stud
201572H	16615	" " Thumb Nut
225462	16615	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572H, 225461 and two 2102
259430	16615	Bobbin Winder and Tension Bracket Base
259431	16615	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299H, 202478, 225368, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws 3/4 in., No. 12, R.H.B.

FOOT LIFTER

227952	17620	Lever (left or right) with 227954
227678	17620	" Chain, 48 in. long with 202784
227954	17620	" " Hook (lower)
202784	17620	" " " (upper)
225016	17620	" Hinge Pin
227953	17620	" Stand with two wood screws 1 in., No. 12
227955	17620	Foot Lifter Lever (left or right) complete, Nos. 225016, 227678, 227952 and 227953

**Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1**

**Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2**

NUMERICAL
LIST
OF PARTS

NUMERICAL LIST OF PARTS

No.	Plate	Name
2102	16615	Bobbin Winder Tension Disc, for 225462
13710	16615	" " " Spring, for 225462
41400	17620	Machine Rest Pin (wood)
120342	17620	Oiler (copper plated) with 120343
120343	17620	" Spout, 3-1/2 in. long, for 120342
200002E	12870	Feed Driving Cam Fork Lever Connection Hinge Screw, for 206555
200010E	12876	Arm Screw
200027E	12870	Feed Lifting Cam Fork Pinch Screw, for 204202
200031F	12872	Feed Driving Cam Fork Lever Connection Clamp Pinch Screw, for 204194
200041E	12872	Hook Driving Bevel Gear (intermediate) Bracket Screw
200042F	12874	Take-up Lever Bearing Screw, for 234663
200043C	12872	Feed Driving Cam Fork Lever Shaft Sleeve Set Screw
200043C	12870	Feed Driving Rock Shaft Center Set Screw
200043C	12870	Feed Lifting Rock Shaft Center Set Screw
200053C	12873	Face Plate Screw
200054E	12869	Arm Shaft Connection Screw, for 204706
200056E	16615	Bobbin Winder Stop Latch Screw, for 259431
200062H	12874	Needle Bar Frame Cam Gear Stop Screw, for 206174
200074F	12875	Presser Foot Screw, for 204718
200079H	12869	Spool Holder Wire Hinge Screw, for 204297
200082D	16615	Bobbin Winder Tension Bracket Screw, for 259431
200085C	12871	Hook Bracket Screw
200098F	12869	Feed Regulating Handle Adjustable Stop Screw, for 204713
200098F	12869	Feed Regulating Handle Shaft Crank Set Screw, for 204211
200102E	12874	Needle Bar Frame Cam Gear Intermediate Pinion Stop Screw, for 206174
200106E	12877	Feed Dog Screw
200110B	12874	Needle Bar Frame Pitman Ball Screw Cap Screw, for 234668
200110B	12874	Needle Bar Frame Pitman Connection Screw, for 234669
200113F	16615	Bobbin Winder Brake Clamp Screw, for 259431
200113F	12872	Feed Driving Cam Fork Lever Shaft Collar Set Screw, for 204197

NUMERICAL LIST OF PARTS

No.	Plate	Name
200113F	12876	Foot Lifter Lifting Lever Rod Spring Collar Set Screw, for 227227
200113F	12872	Hook Driving Bevel Gear (intermediate) Oil Guard Screw
200125F	12874	Needle Set Screw, for 204716
200175D	12874	" Bar Thread Guide Screw, for 204716
200175E	12875	Presser Bar Lifting Bracket Plate Screw, for 206635
200198D	12875	Presser Bar Lifting Bracket Roller Screw, for 206635
200214E	12870	Feed Bar Hinge Screw, for 206594
200237C	12874	Needle Bar Connecting Link Hinge Screw Stud, for 206030
200262H	12876	Foot Lifter Lifting Lever Hinge Screw, for 206640
200271E	12869	Feed Regulating Handle Shaft Crank Link Hinge Screw (lower)
200278H	12869	Arm Cap Screw
200286F	12873	Tension Release Lever Hinge Screw, for 206627
200291E	12869	Feed Regulating Handle Shaft Crank Link Hinge Screw (upper), for 204715
200299H	16615	Bobbin Winder Stop Latch Trip Lever Hinge Screw, for 259431
200300C	12873	Thread Controller Roller Screw, for 205987
200335C	12869	Balance Wheel Set Screw, for 215672
200335C	12872	Feed Lifting Cam Crank Set Screw, for 206016
200335C	12874	Take-up Cam Set Screw, for 206030
200338C	12869	Balance Wheel Position Screw, for 215672
200346C	12874	Needle Bar Connecting Link Hinge Screw Stud Set Screw, for 206030
200348C	12872	Hook Driver Bevel Gear Set Screw, for 204885
200348C	12872	Hook Driver Orank Set Screw (long), for 204240
200362C	12869	Feed Regulating Handle Shaft Sleeve Set Screw
200362C	12875	Presser Bar Lifting Bracket Position Guide Set Screw
200366H	12873	Thread Controller Spring Stud Set Screw, for 206626
200368H	12873	Thread Retainer Stud Set Screw, for 206626
200378C	12872	Feed Driving Cam Set Screw, for 206015
200378C	12872	Hook Driver Crank Set Screw (short), for 204240
200379C	12871	Hook Bracket Adjusting Screw (lower), for 204936
200380C	16615	Bobbin Winder Pulley Set Screw, for 225368
200380C	12871	Hook Bracket Adjusting Screw (upper), for 204936
200380C	12874	Needle Bar Frame Regulator Shaft Collar Set Screw, for 202574

NUMERICAL LIST OF PARTS

19

No.	Plate	Name
200383C	12870	Feed Driving Rock Shaft Crank Set Screw, for 204877
200383C	12872	Hook Driving Shaft Collar Set Screw, for 204246
200383C	12869	Needle Bar Frame Driving Bevel Pinion Set Screw, for 206126
200383C	12874	Take-up Cam Position Screw Check Screw, for 206030
200387C	12874	Needle Bar Connecting Stud Set Screw, for 234666
200387C	12875	Presser Bar Lifting Bracket Set Screw, for 206635
200397H	12873	Face Plate Thread Guide Set Screw, for 206626
200397H	12873	Tension Stud Set Screw, for 206626
200397H	12873	Thread Controller Thread Guard Screw, for 206626
200409C	12874	Needle Bar Frame Screw Center (lower or upper)
200430C	12874	Take-up Cam Position Screw, for 206030
200431C	12869	Arm Shaft Bushing Position Screw, for 234664
200431C	12872	Feed Lifting Cam Crank Position Screw, for 206016
200437C	12872	Feed Driving Cam Position Screw, for 206015
200491H	12875	Presser Bar Thumb Screw (pressure regulating)
200504E	12875	Presser Bar Screw Bushing (lower)
200516E	12872	Hook Driving Shaft Bearing Screw, for 204872
200530C	18276	Foot Lifter Lifting Lever Rod Clamp Set Screw, for 204126
200550C	12875	Presser Bar Lifter Hinge Screw
200570E	12876	Bed Hinge Connection Screw
200574B	12874	Needle Bar Frame Cam Gear Cover Screw
200575H	12869	Spool Holder Base Screw
200577XC	12874	Needle Bar Connecting Link Guard Screw, for 206030
200577XC	12873	Thread Controller Plate Screw, for 206627
200577XC	12877	Throat Plate Screw
200581H	12873	Thread Controller Spring Guard Screw, for 205987
200592C	12871	Bobbin Case Tension Spring Screw, for 208385
200598C	12871	Bobbin Case Tension Spring Regulating Screw, for 208385
200632H	12873	Tension Stud, for 206639
200650F	12875	" Release Lever Switch Back Screw Stud, for 204988
200662C	12872	Hook Driver Crank Stud, for 204240
200668C	12870	Feed Driving Cam Fork Lever Connection Clamp Screw Stud, for 204193
200669C	12872	Hook Driver Crank Link Stud, for 206016
200741C	12874	Needle Bar Frame Pitman Ball Screw, for 234668

NUMERICAL LIST OF PARTS

No.	Plate	Name
200772C	12872	Hook Driving Bevel Gear (intermediate) Bracket Screw Stud, for 206078
200778H	12874	Needle Bar Frame Cam Gear Eccentric Screw Stud, for 206174
200791E	12874	Needle Bar Frame Pitman Connection Slide Screw
200792E	12871	Hook Race Cap Spring Screw, for 204231
200813H	12874	Needle Bar Frame Cam Gear Intermediate Pinion Screw Stud, for 206174
200926H	12869	Balance Wheel Adjusting Screw
201343D	12870	Feed Lifting Rock Shaft Slide Block Hinge Screw, for 204503
201499H	16615	Bobbin Winder Tension Stud, for 225461
201516E	12872	Hook Driving Bevel Gear (intermediate) Bracket Screw Stud Nut, for 206078
201517H	12874	Needle Bar Frame Cam Gear Eccentric Screw Stud Nut, for 206174
201517E	12874	Needle Bar Frame Screw Center Nut (lower or upper)
201520H	12874	Needle Bar Frame Cam Gear Intermediate Pinion Screw Stud Nut, for 206174
201522E	12870	Feed Driving Cam Fork Lever Connection Hinge Screw Nut, for 206555
201524E	12872	Feed Driving Cam Fork Lever Shaft Sleeve Set Screw Nut
201525E	12870	Feed Bar Hinge Screw Nut, for 206594
201525E	12870	" Driving Cam Fork Lever Connection Clamp Screw Stud Nut, for 204193
201525E	12875	Tension Release Lever Switch Back Screw Stud Nut, for 204988
201527E	12873	Tension Release Lever Hinge Screw Nut, for 206627
201530E	12872	Hook Driver Crank Link Stud Nut, for 206016
201530E	12872	Hook Driver Crank Stud Nut, for 204240
201531E	12874	Needle Bar Frame Pitman Ball Screw Nut, for 234668
201572H	16615	Bobbin Winder Tension Stud Thumb Nut, for 225462
201572H	12873	Tension Thumb Nut, for 206639
201581B	12874	Needle Bar Frame Pitman Connection Slide Wing Nut
201809	12874	Needle Bar Frame Regulator Roller 201816 and 202556, for 234667
201816	12874	Needle Bar Frame Regulator Roller, for 201809
201816	12874	Take-up Lever Roller, for 234663
201822	12875	Presser Bar Lifting Bracket Roller, for 206635
202005	12876	Arm Screw Washer
202036	12869	Feed Regulating Handle Stop Pin, for 234664
202068	12869	Spool Holder Base, for 204297
202084	12873	Thread Controller Roller Guard Washer, for 205987
202087	12873	Thread Controller Spring Stop, for 206626

NUMERICAL LIST OF PARTS

21

No.	Plate	Name
202090	12874	Needle Bar Frame Regulator Shaft Pin, for 234667
202090	12873	Tension Disc Position Pin,for 206626
202091	12873	Thread Retainer Sleeve,for 204059
202092	12873	" " Spring,for 204059
202098	12873	" Controller Roller,for 205987
202108	12874	Needle Bar Frame Pitman Connection Slide Stop Pin,for 234667
202126	12872	Hook Driving Shaft Bearing Position Pin
202248	12869	Arm Cap Screw Washer
202258	12876	Bed Hinge Connection
202277	16615	Bobbin Winder Frame Oil Packing (wick), for 225453
202302	12876	Foot Lifter Lifting Lever Rod Cotter Pin,for 227569
202305	12870	Feed Driving Rock Shaft Center
202305	12870	" Lifting Rock Shaft Center
202407	12873	Tension Spring,for 206639
202412	12869	Thread Guide
202478	16615	Bobbin Winder Stop Latch Trip Lever, for 259431
202556	12874	Needle Bar Frame Regulator Roller Stud,for 201809
202574	12874	Needle Bar Frame Regulator Shaft Collar with 200380C
202622	12869	Feed Regulating Handle Shaft Sleeve Washer,for 204713
202784	17620	Foot Lifter Lever Chain Hook (upper), for 227678
203376	12877	Throat Plate Position Pin,for 204872
204058	12873	Thread Retainer Stud,for 204059
204059	12873	Thread Retainer complete,Nos.202091, 202092 and 204058,for 206627
204126	12876	Foot Lifter Lifting Lever Rod Clamp with two 200530C,for 227576
204163	12869	Arm Cap
204178	12871	Bobbin
204181	12871	" Case Position Finger,for 208384
204182	12871	" " Tension Spring,for 208385
204185	12873	Face Plate Thread Guide,for 206626
204188	12870	Feed Bar Spring
204189	12870	" " " Hook,for 204875 and 204877
204193	12870	Feed Driving Cam Fork Lever Connection with 200668C and 201525E,for 206555
204194	12872	Feed Driving Cam Fork Lever Connection Clamp with 200031F,for 206080
204197	12872	Feed Driving Cam Fork Lever Shaft Collar with 200113F
204202	12870	Feed Lifting Cam Fork with 200027E
204204	12870	" " Rock Shaft Slide Block,for 204503
204206	12869	Feed Regulating Handle,for 204713
204208	12869	" " " Adjustable Stop, for 204713

NUMERICAL LIST OF PARTS

No.	Plate	Name
204209	12869	Feed Regulating Handle Position Pin, for 204713
204211	12869	Feed Regulating Handle Shaft Crank with 200098F, for 204715
204212	12869	Feed Regulating Handle Shaft Crank Link, for 204715
204213	12869	Feed Regulating Handle Shaft Sleeve (split), for 204715
204217	12871	Hook Bobbin Case Stud, for 204935 Nos. 204223 to 204225, for 204938
204223	12871	Hook Bracket Bobbin Case Stop Hinge Pin
204223	12871	Hook Bracket Bobbin Case Stop Latch Hinge Pin
204224	12871	Hook Bracket Bobbin Case Stop Latch
204225	12871	" " " " " "
		Spring
204230	12871	Hook Race Cap Spring, for 204231
204231	12871	" " " " 204230 with 200792E, for 204938
204234	12871	Hook Race Position Pin, for 204936
204235	12876	Arm Position Pin
204240	12872	Hook Driver Crank 208246 with 200378C, 200662C, 201530E and two 200348C
204241	12872	Hook Driver Crank Link
204242	12871	" " Washer, for 234660
204243	12871	" " Pin, for 234660
204245	12872	" Driving Shaft Bearing, for 204872
204246	12872	" " " Collar with two 200383C
204250	12874	Needle Bar Thread Guide, for 204716
204264	12870	Feed Lifting Rock Shaft Slide Block Position Pin, for 204878
204264	12874	Take-up Lever Bearing Position Pin, for 204723
204271	12873	Tension Washer, for 206639
204274	12873	Thread Controller Plate, for 205987
204275	12873	" " Roller Guard, for 205987
204281	12873	" Retainer Guide Wire, for 206626
204293	12872	Feed Driving Cam Fork Lever Shaft Position Pin, for 206079
204294	12870	Feed Driving Rock Shaft, for 206555
204296	12869	Spool Holder Wire, for 204297
204297	12869	Spool Holder complete, Nos. 200079H, 202068 and 204296
204327	12875	Presser Bar Packing Washer (felt)
204333	12873	Thread Controller Spring Guard, for 205987
204393	12872	Hook Driving Bevel Gear Shaft Bushing, for 204872
204459	12869	Thread Guide
204479	12874	Needle Bar Connecting Link Hinge Screw Stud Set Screw Packing (brass), for 206030
204503	12870	Feed Lifting Rock Shaft 204878 with 201343D and 204204

NUMERICAL LIST OF PARTS

23

No.	Plate	Name
204539	12871	Hook Bracket Bobbin Case Stop (hinged), for 204938
204706	12869	Arm Shaft Connection with four 200054E
204713	12869	Feed Regulating Handle 204206 with 200098F, 202622, 204208, 204209, 204213, 204714 and 204925, for 204715
204714	12869	Feed Regulating Handle Shaft, for 204713
204715	12869	Feed Regulating Handle complete, Nos. 200291E, 204211, 204212 and 204713
204716	12874	Needle Bar (hollow) with 200125F, 200175D and 204250
204718	12875	Presser Bar (hollow) with 200074F
204719	12875	" " Lifter
204721	12875	" " Spring
204723	12874	Take-up Lever Bearing with 204264, for 234662
204726	12873	Thread Controller Spring, for 204731
204730	12873	" " Thread Guard, for 206626
204731	12873	Thread Controller and Spring complete, Nos. 204726 and 205987, for 206627
204739	12876	Bed Slide (front)
204795	12873	Thread Controller Spring Stud with 204925, for 206627
204841	12874	Needle Bar Frame Pitman Connection 204922 with 204923, for 234669
*204872	-----	Bed with 203376, 204245, 204393 and two 200516E
204875	12870	Feed Bar with 204189, for 206594
204877	12870	" Driving Rock Shaft Crank with 204189 (on right side) and two 200383C, for 206594
204878	12870	Feed Lifting Rock Shaft with 204264, for 204503
204885	12872	Hook Driver Bevel Gear, 25 teeth with two 200348C
204886	12872	Hook Driving Bevel Gear Shaft, 25 teeth
204887	12872	" " " " (intermediate) 24 teeth, for 206078
204888	12872	Hook Driving Bevel Gear (intermediate) Bracket, for 206078
204890	12872	Hook Driving Bevel Gear (intermediate) Oil Guard
204891	12872	Hook Driving Shaft
*204921	-----	Needle Bar Frame Pitman Ball Screw Cap, for 234668
204922	12874	Needle Bar Frame Pitman Connection (adjustable), for 204841
204923	12874	Needle Bar Frame Pitman Connection Bearing, for 204841
204924	12874	Needle Bar Frame Pitman Connection Screw Washer, for 234669
204925	12869	Feed Regulating Handle Adjustable Stop Screw Washer, for 204713
204925	12873	Thread Controller Spring Scud Washer, for 204795
*204928	-----	Feed Driving Cam Fork Lever Shaft, for 206079

NUMERICAL LIST OF PARTS

No.	Plate	Name
*204928	-----	Needle Bar Frame Regulator Shaft, for 234667
204934	12873	Tension Release Lever Hinge Screw Washer, for 206627
204935	12871	Hook (sewing) with 204217, for 204939
204936	12871	" Bracket with 200379C, two 200380C and three 204234, for 204937
204937	12871	Hook Bracket 204936 with 204941, for 204938
204938	12871	Hook Bracket 204937 with 204224, 204225, 204539, 204942, two each 204223 and 204231, for 204939
204939	12871	Hook Bracket complete, Nos. 204935 and 204938
204941	12871	Hook Race, .156 in. thick, 1.906 in. diam., for 204937
204942	12871	Hook Race Cap (iron), for 204938
204968	12872	Feed Driving Cam Fork Lever Shaft Sleeve (split)
204987	12875	Tension Release Lever Switch Back Screw Stud Bracket, for 204988
204988	12875	Tension Release Lever Switch Back Screw Stud Bracket 204987 with 200650F and 201525E
205987	12873	Thread Controller complete, Nos. 200300C, 200581H, 202084, 202098, 204274, 204275 and 204333, for 204731
206007	12873	Tension Release Lever, for 206627
206015	12872	Feed Driving Cam with 200378C and 200437C
206016	12872	Feed Lifting Cam Crank with 200335C, 200431C, 200669C and 201530E
206023	12874	Needle Bar Connecting Link, for 206030
206028	12874	" " " " Guard, for 206030
206030	12874	Take-up Cam 206643 with 200237C, 200335C, 200346C, 200383C, 200430C, 204479, 206023, 206028 and two 200577XC
206078	12872	Hook Driving Bevel Gear (intermediate) Bracket 204888 with 200772C, 201516E and 204887
206079	12872	Feed Driving Cam Fork Lever with 204293 and 204928, for 206080
206080	12872	Feed Driving Cam Fork Lever complete, Nos. 204194 and 206079
206105	12876	Bed Slide (back)
206112	12869	Arm Shaft
206126	12869	Needle Bar Frame Driving Bevel Pinion 221563 with two 200383C, for 206175
206128	12874	Needle Bar Frame Cam Gear Cover, for 206174
*206130	-----	Needle Bar Frame Cam Gear Intermediate Pinion, 18 teeth, for 206131
206131	12874	Needle Bar Frame Cam Gear Intermediate Pinion 206130 with 206132, for 206174

NUMERICAL LIST OF PARTS

25

No.	Plate	Name
*206132	-----	Needle Bar Frame Cam Gear Intermediate Pinion Bevel Gear, 20 teeth, for 206131
206133	12874	Needle Bar Frame Cam Gear Intermediate Pinion Screw Stud Washer, for 206174
206134	12874	Needle Bar Frame Cam Gear Eccentric Screw Stud Washer, for 206174
206173	12874	Needle Bar Frame Cam Gear, 72 teeth, for 206174
206174	12874	Needle Bar Frame Cam Gear Cover 206128 with 200062H, 200102E, 200778H, 200813H, 201517H, 201520H, 206131, 206133, 206134 and 206173, for 206175
206175	-----	Needle Bar Frame Cam Gear Cover complete, Nos. 206126 and 206174
206555	12870	Feed Driving Rock Shaft 204294 with 200002E, 201522E and 204193
206594	12870	Feed Bar 204875 with 200214E, 201525E and 204877
206626	12873	Face Plate with 200366H, 200368H, 202087, 202090, 204185, 204281, 204730 and three 200397H, for 206627
206627	12873	Face Plate complete, Nos. 200286F, 200577XC, 201527E, 204059, 204731, 204795, 204934, 206007, 206626 and 206639
206628	12876	Foot Lifter Lifting Lever Rod Spring, for 206640
206633	12874	Needle Bar Frame
206635	12875	Presser Bar Lifting Bracket with 200175E, 200198D, 200387C, 201822 and 206636
206636	12875	Presser Bar Lifting Bracket Plate, for 206635
206638	12876	Foot Lifter Lifting Lever, for 206640
206639	12873	Tension complete, Nos. 200632H, 201572H, 202407, 204271 and two 244048, for 206627
206640	12876	Foot Lifter Lifting Lever complete, Nos. 200262H, 206628, 206638, 227227, 227569 and 227576
206643	12874	Take-up Cam, for 206030
207904	12875	Presser Bar Lifting Bracket Position Guide
208246	12872	Hook Driver Crank, for 204240
208384	12871	Bobbin Case (solid center bearing) with 204181, for 208385
208385	12871	Bobbin Case complete, Nos. 200592C, 200598C, 204182 and 208384
215672	12869	Balance Wheel, 7 in. diam., (belt groove 4-3/4 in. diam.) with 200335C and 200338C
221563	12869	Needle Bar Frame Driving Bevel Pinion (steel), for 206126
225016	17620	Foot Lifter Lever Hinge Pin, for 227955
225368	16615	Bobbin Winder Pulley with 200380C, for 259431

NUMERICAL LIST OF PARTS

No.	Plate	Name
225381	16615	Bobbin Winder Spindle, for 259431
225444	16615	" " Stop Latch, for 259431
		Nos. 225453 to 225456, for 259431
225453	16615	Bobbin Winder Frame with 202277 and 259660
225454	16615	Bobbin Winder Frame Hinge Pin
225455	16615	" " " Spring
225456	16615	" " " Plunger
225458	16615	" " Stop Latch Thumb Lever, for 259431
225459	16615	Bobbin Winder Stop Latch Thumb Lever Hinge Stud, for 259431
225459	16615	Bobbin Winder Stop Latch Thumb Lever Joint Stud, for 259431
225461	16615	Bobbin Winder Tension Bracket with 201499H, for 225462
225462	16615	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572H, 225461 and two 2102, for 259431
225497	17620	Bobbin Case Screw Driver
225498	17620	Screw Driver (7-1/4 in. long)
225554	17620	Wrench (steel)
227227	12876	Foot Lifter Lifting Lever Rod Spring Collar with 200113F, for 206640
227316	12876	Foot Lifter Lifting Lever Rod Clamp Hook, for 227576
227569	12876	Foot Lifter Lifting Lever Rod with 202302, for 206640
227576	12876	Foot Lifter Lifting Lever Rod Clamp Hook 227316 with 204126, for 206640
227678	17620	Foot Lifter Lever Chain 48 in. long, with 202784, for 227955
227952	17620	Foot Lifter Lever (left or right) with 227954, for 227955
227953	17620	Foot Lifter Lever Stand with two wood screws 1 in., No. 12, for 227955
227954	17620	Foot Lifter Lever Chain Hook (lower), for 227952
227955	17620	Foot Lifter Lever (left or right) complete, Nos. 225016, 227678, 227952 and 227953
228026	16615	Bobbin Winder Tension Bracket Screw Washer, for 259431
228026	12874	Needle Bar Frame Pitman Connection Slide Washer
228218	17584	Drip Pan with four 3/4 in. wire nails
234656	12877	Feed Dog
234658	12877	Presser Foot
234659	12877	Throat Plate, 38 needle hole, for needle sizes 23 and 24
234660	12871	Hook Driver with 204242 and 204243
234661	12374	Take-up Lever, for 234662
234662	12874	" " 234661 with 204723, for 234663
234663	12874	Take-up Lever complete, Nos. 200042F, 201816 and 234662

NUMERICAL LIST OF PARTS

27

No.	Plate	Name
*234664	-----	Arm with 200431C, 202036 and 234665
234665	12869	" Shaft Bushing (front), for 234664
234666	12874	Needle Bar Connecting Stud with two 200387C
234667	12874	Needle Bar Frame Regulator with 201809, 202090, 202108 and 204928
234668	12874	Needle Bar Frame Pitman with 200741C, 201531E, 204921 and two 200110B, for 234669
234669	12874	Needle Bar Frame Pitman Connection 204841 with 204924, 234668 and two 200110B
244048	12873	Tension Disc, for 206639 Nos. 259428 to 259430, for 259431
259428	16615	Bobbin Winder Brake (leather)
259429	16615	" " " Clamp
259430	16615	" " and Tension Bracket Base
259431	16615	Universal Bobbin Winder complete Nos. 200056E, 200082D, 200113F, 200299H, 202478, 225368, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, for 259428 to 259430, two each 225459 and wood screws 3/4 in., No. 12, R. H. B.
259660	16615	Bobbin Winder Frame Oil Well Washer, for 225453

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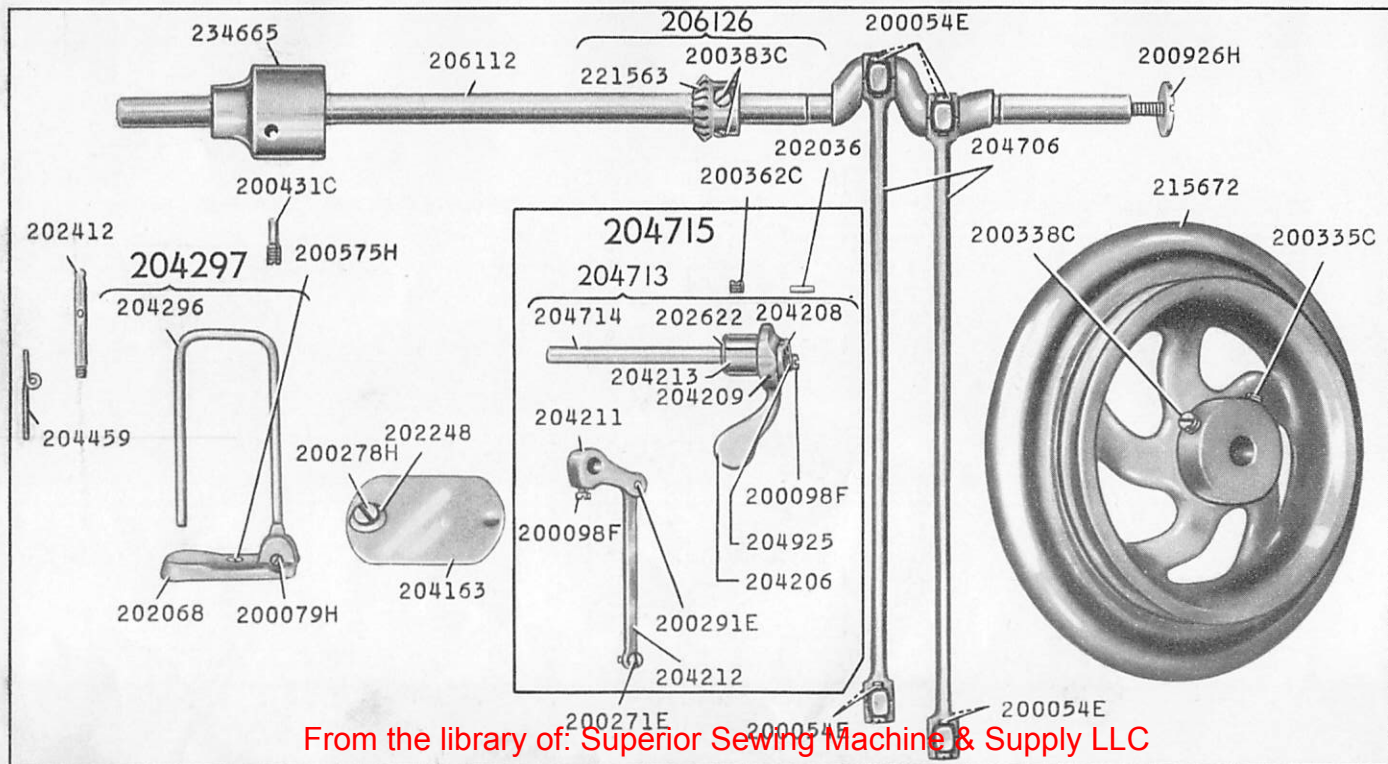
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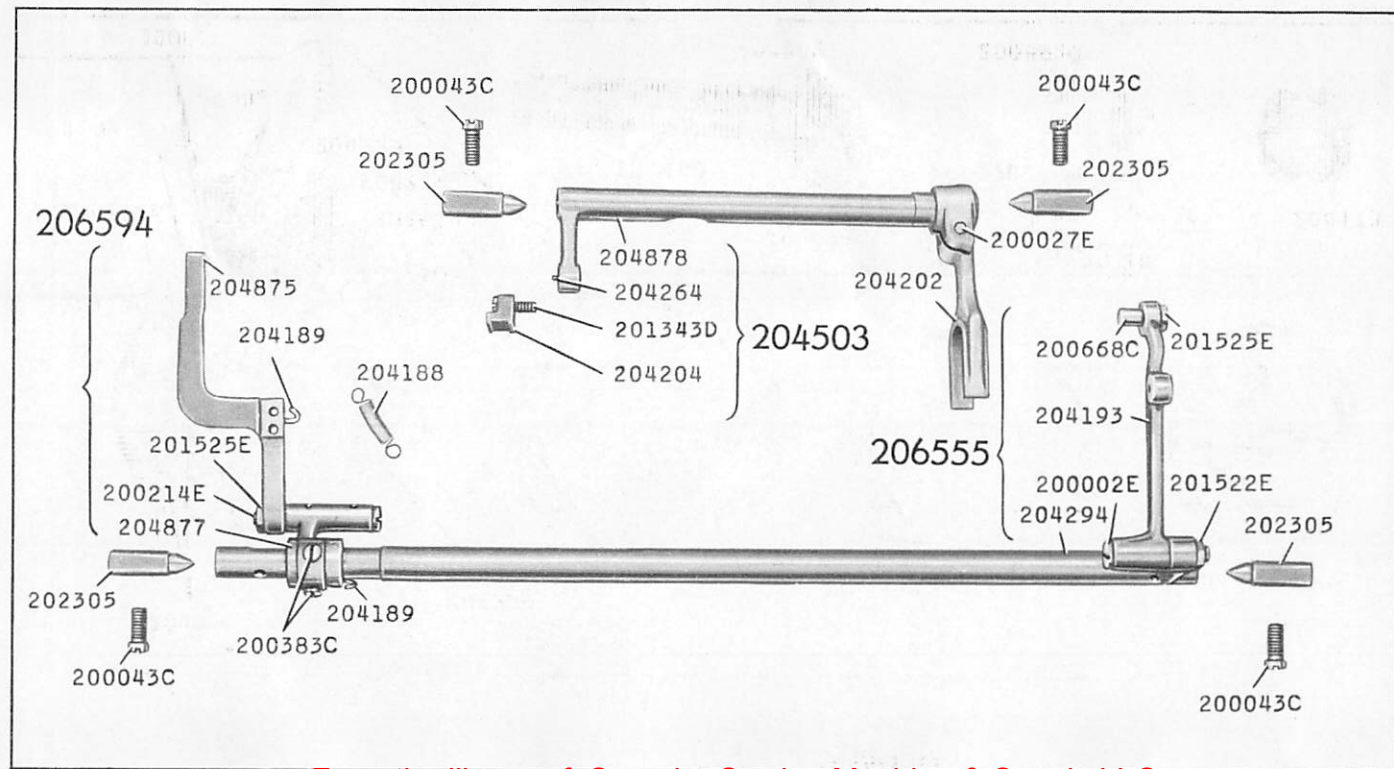
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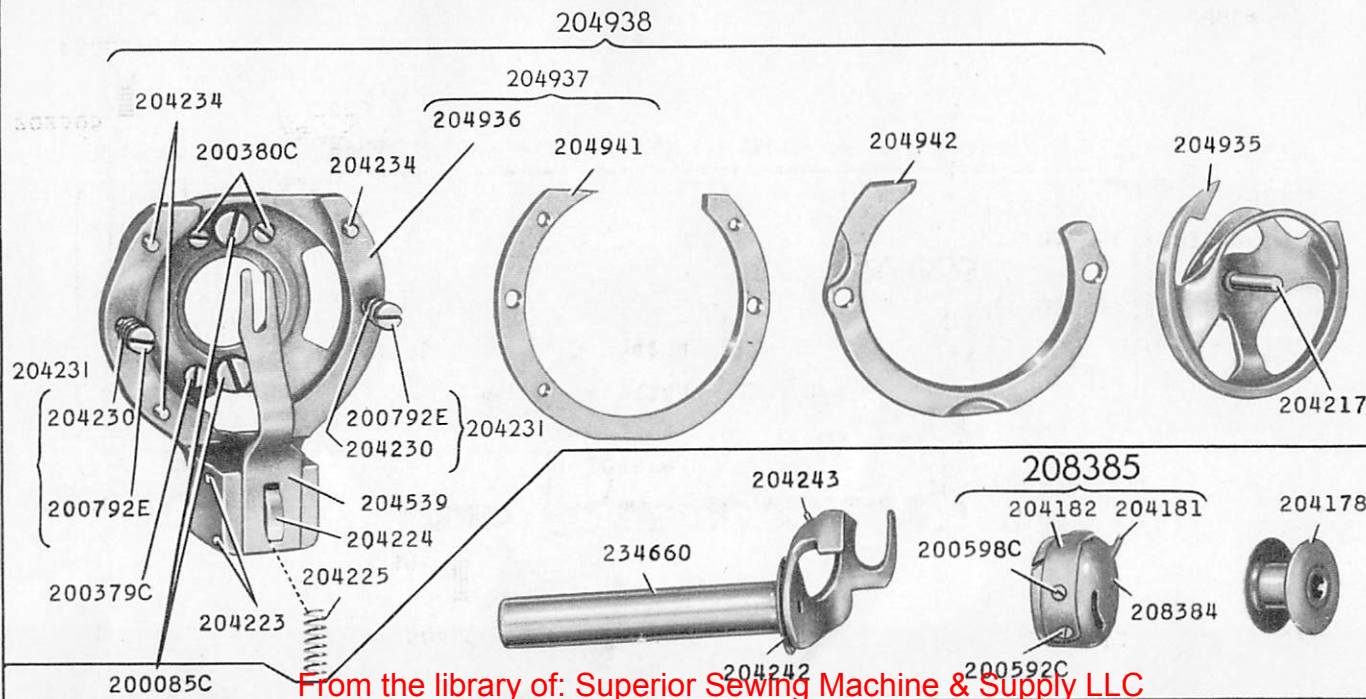
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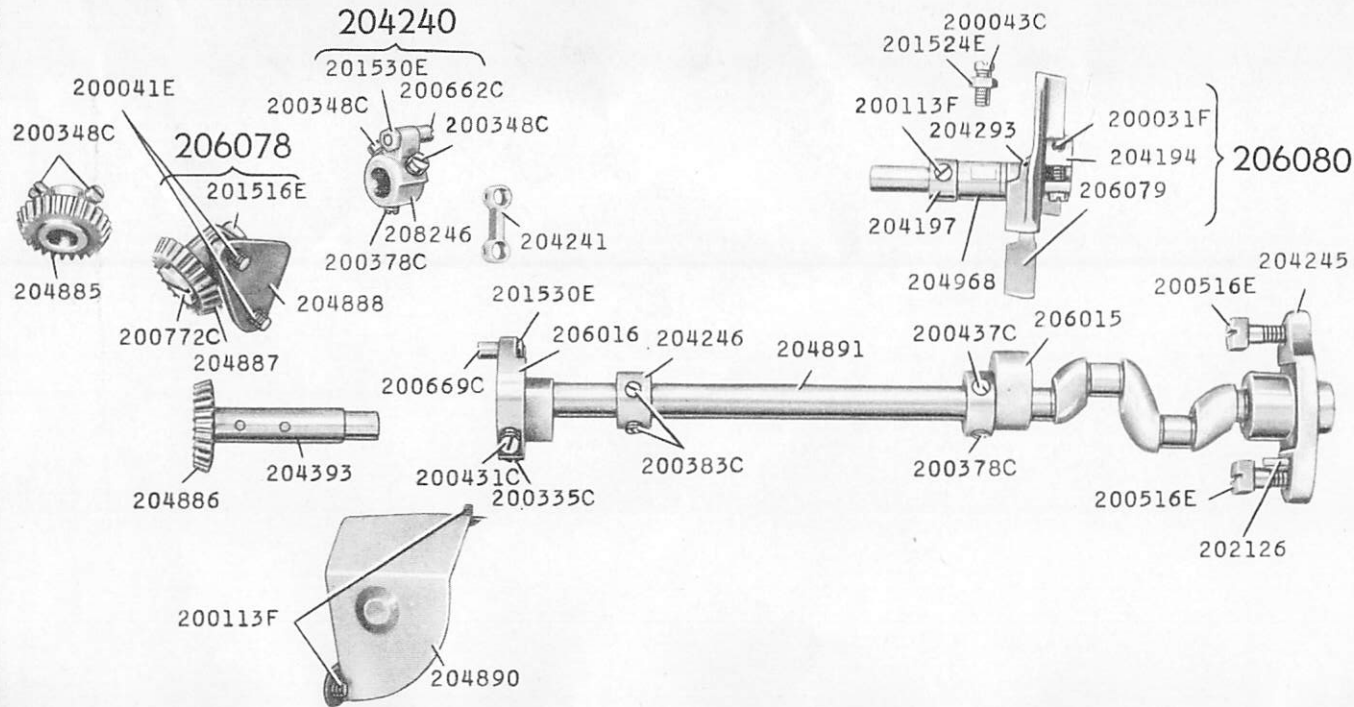
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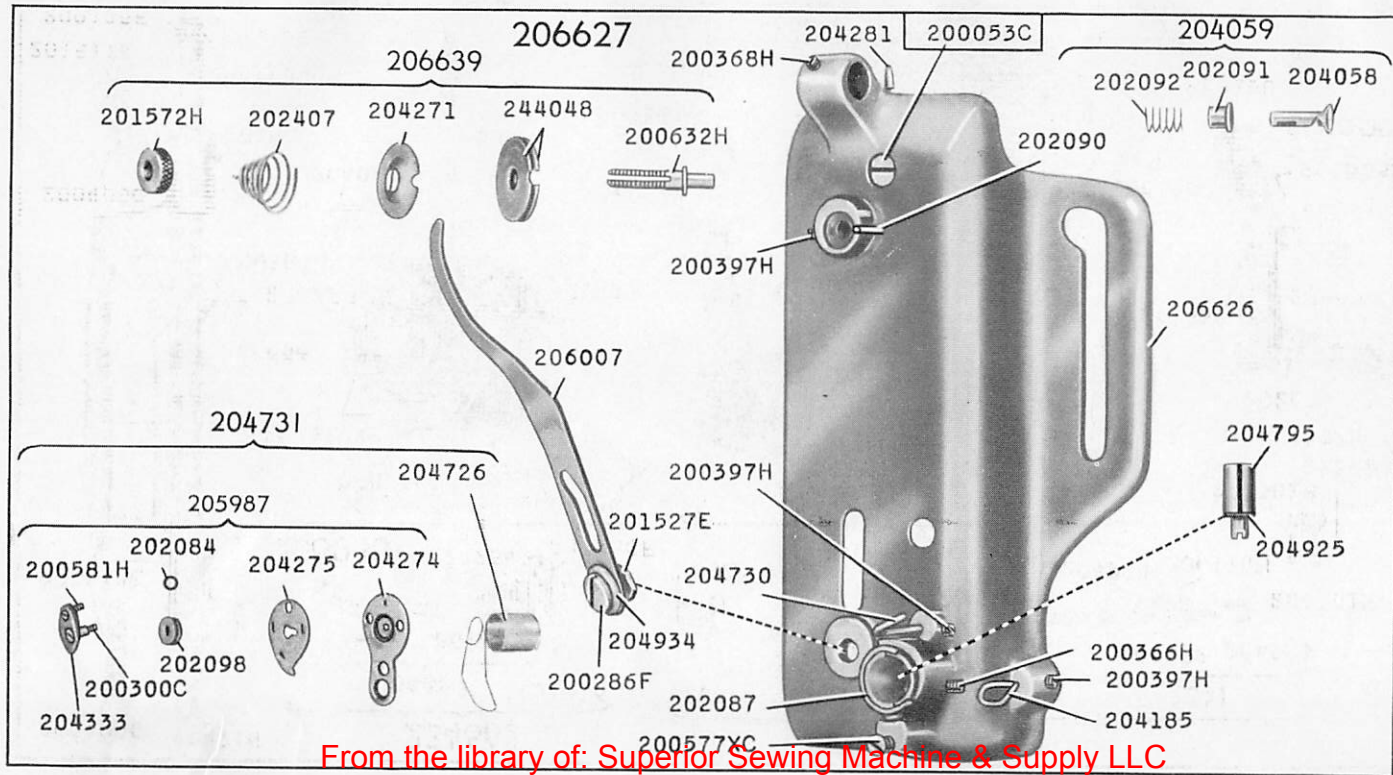


12871 - 5/8

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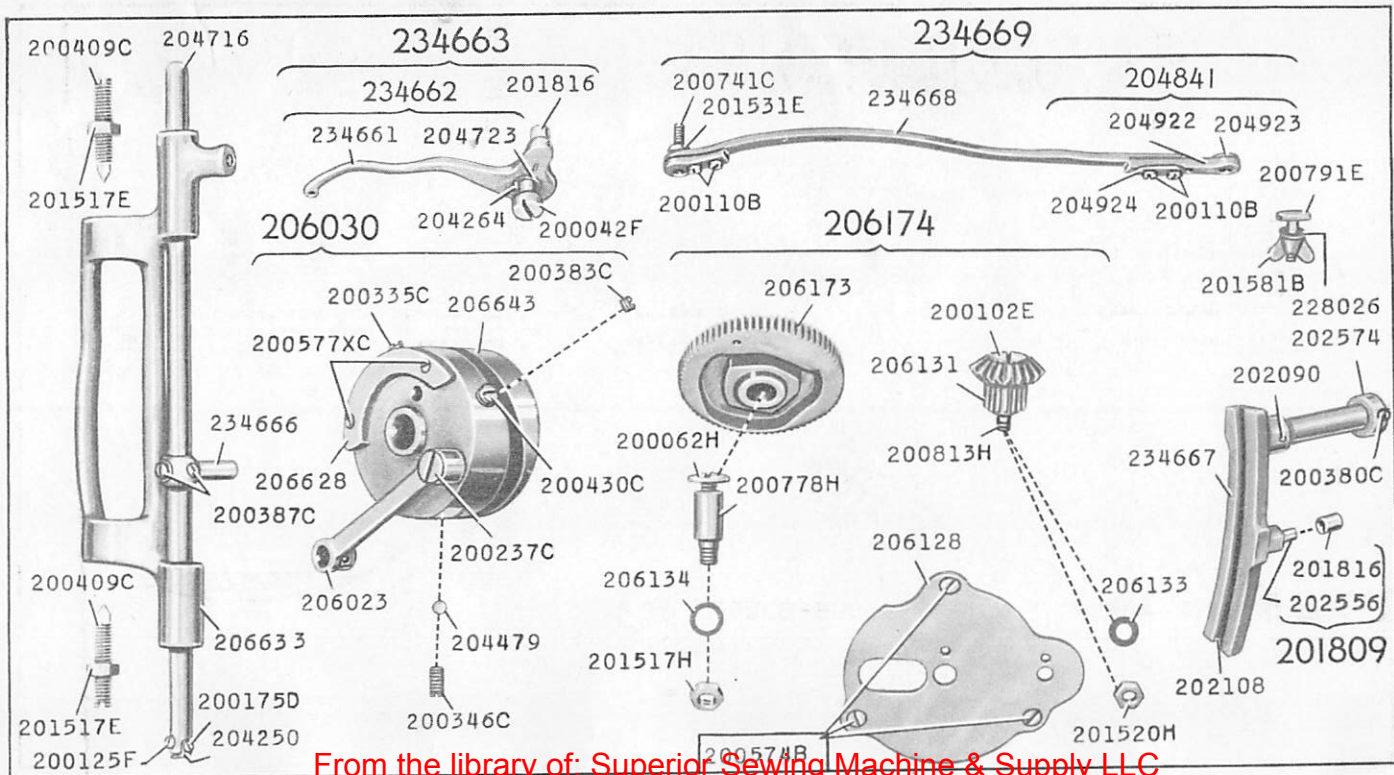


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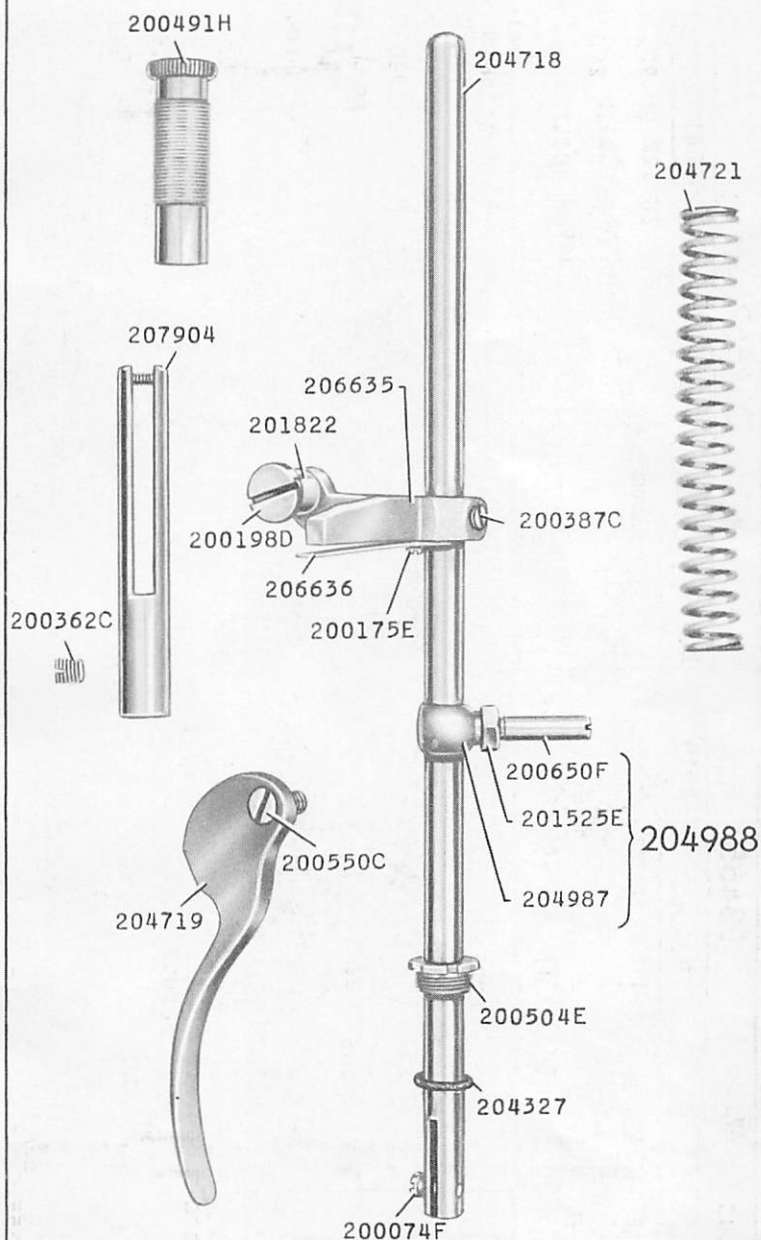
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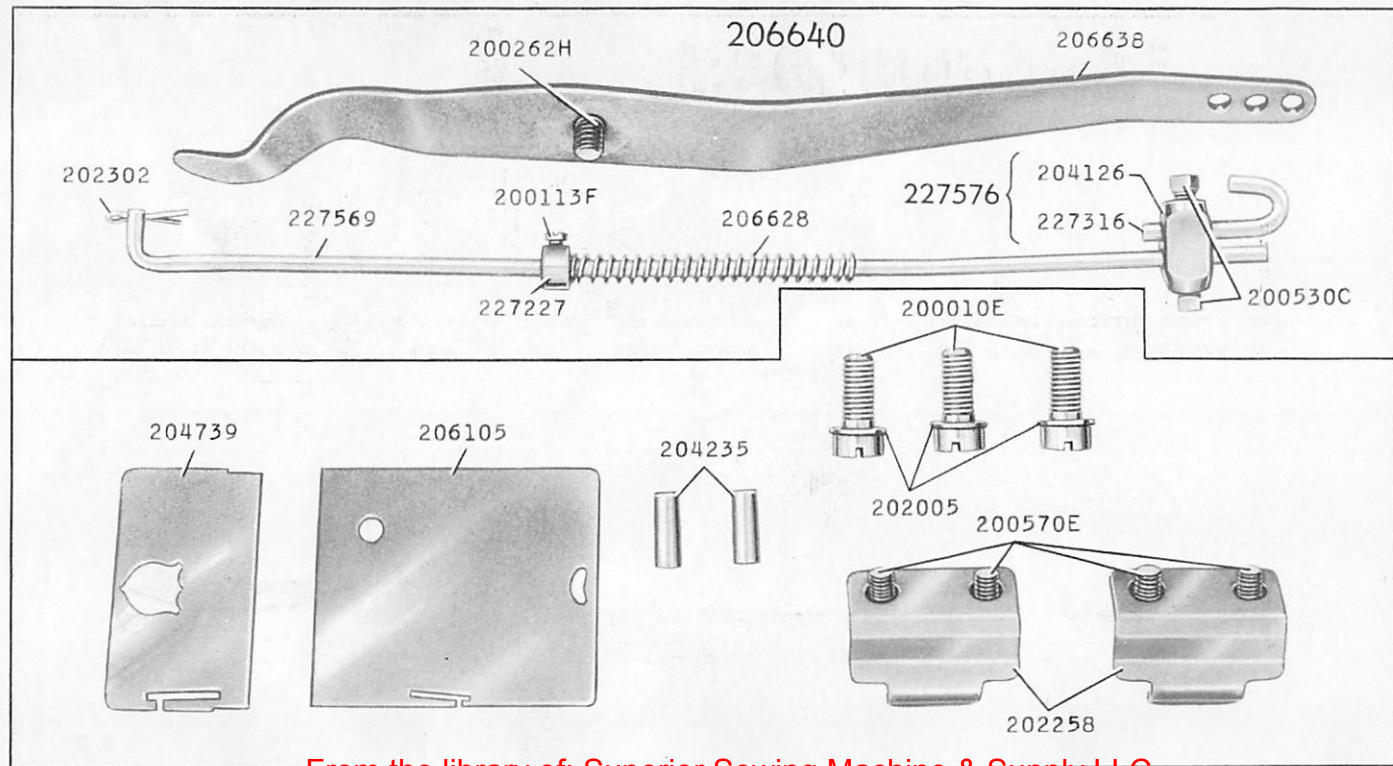
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12874 - 3/8

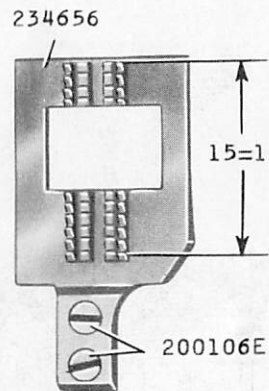
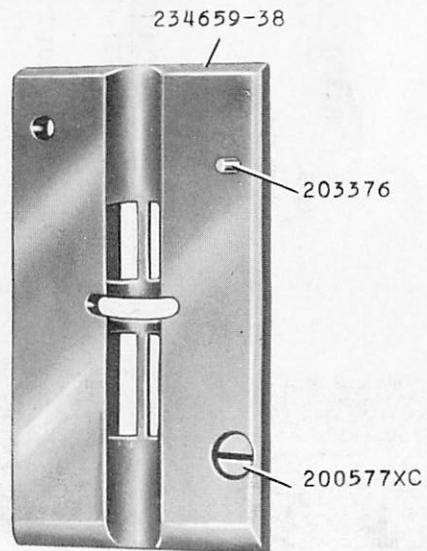
12875 - 5/8





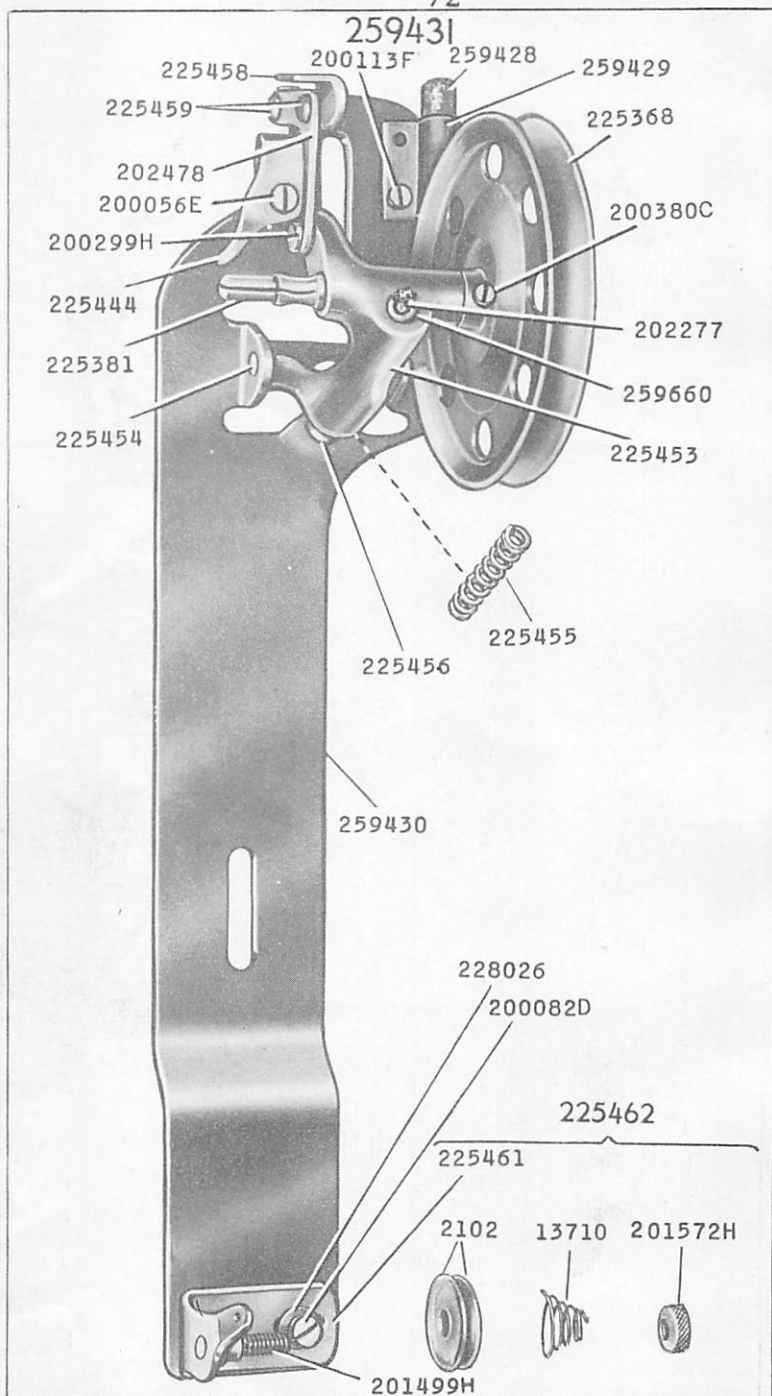
12876 - 1/2

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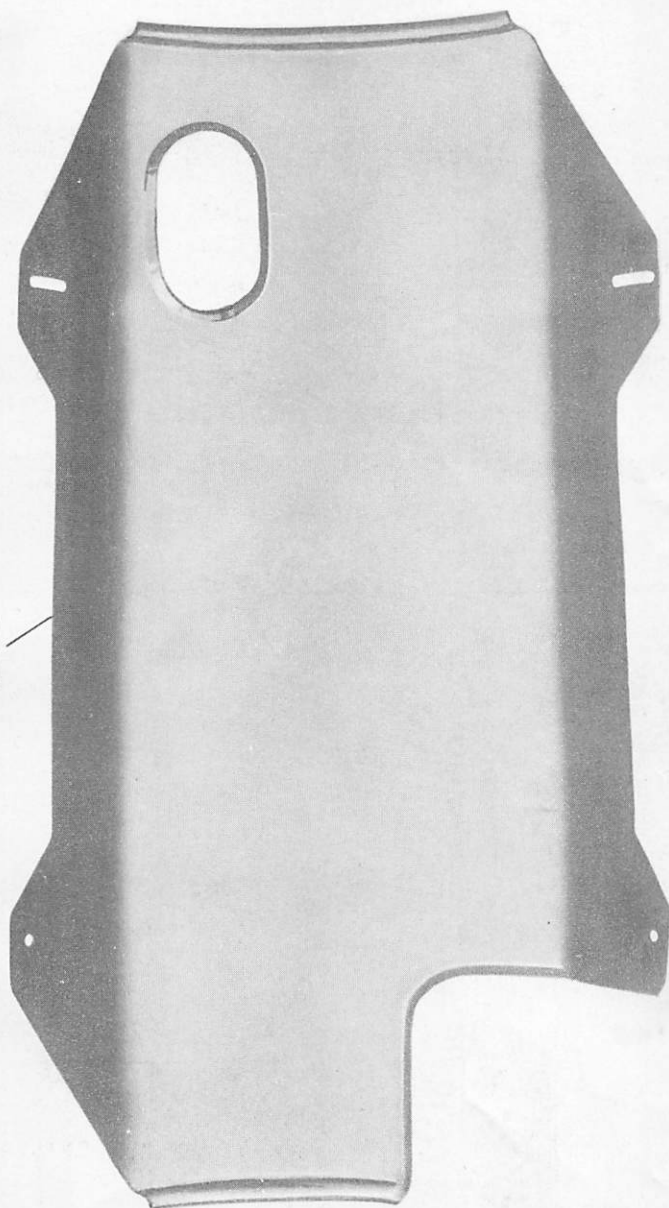
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16615 - 1/2



17584 - $\frac{3}{8}$

228218



17620 - 1/3

227955

